

# MMAW INVERTER

WELD SAFE WITH PRIMO-403 PRIMO-603



COLOUR & DESIGN MAY VARY

## TECHNICAL SPECIFICATIONS

Model	Units	Primo 403	Primo 603
Rated input voltage	Volts A.C.	415V $\pm$ 10%	415V $\pm$ 10%
Rated frequency	Hz	50/60	50/60
Phases	No.	3	3
Rated input current	Amps	27	54
No-load voltage	Volts	75	85
Output current	Amps D.C.	40-400	40-600
Arc Force range	Amps D.C.	0-100	0-100
Max Duty cycle at 60%	Amps D.C.	400	600
Max Duty cycle at 100%	Amps D.C.	310	465
Housing protection grade		IP21S	IP21S
Weight	Kg.	30	43
Dimensions	LxWxH	570x290x485	660x320x600

## FEATURES

- 1) Robust and Sturdy design
- 2) No load input 0.4 A results in considerable saving and power cost
- 3) On load power consumption is half that of traditional welding machine
- 4) LED alert for over heating
- 5) Can be used for all types of electrodes including cellulose electrode
- 6) Machine with inbuilt VRD

Manufactured By :



### Ace Weld Engineers

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